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Assembly Instructions For

Q-1770-RK Rackmount Kit onto Samsung 740T-Black 17" monitor

Tool required:

- 1. No. 2 Philip screwdriver
- 2. 3/8" Socket wrench
- 3. 3/8" Crescent wrench
- 4. Tie wrap tool
- 5. Wire cutter, angled tip is recommended

Procedures:

- 1. It is a good idea to power up and test the monitor before assembling it onto the rackmount kit, just in case if there is any problem with it (usually very rare). Otherwise, you may do all the work below and then have to un-do it.
- 2. If the monitor is working fine, then lay the foam packing material that came in the box over a flat surface on a table or workbench. The lay the monitor facing down over the soft foam.
- 3. Use a No. 2 Philip screwdriver to remove the monitor from its stand by removing its four metric screws and washers. Note: Please store the stand and all the metric screws away in the box the monitor came in. In case of warranty service, you will need to re-assemble the stand back onto the monitor.
- 4. Mount the U-bracket onto the monitor with four each 4 mm X 16 mm metric screws, No. 8 lock washers, and No. 8 flat washers.

- 5. Turn the monitor over facing up. Then mount the front plate and position it symmetrically with respect to the monitor. Insert a No. 10 flat washer and a 10-32 locknut into each stud in the backside, two on the right and two on the left. Hand tighten first, then securely tighten with a 3/8" socket wrench or crescent wrench.
- 6. Attach the power and SVGA cables. Secure them with 5" tie wraps. Then trim all excess lengths of the tie wraps with a wire cutter, as shown below:



7. The monitor is now assembled. Before mounting it onto a rack, test the rackmount monitor assembly by connecting it to a computer. When done, mount the assembly onto a rack with the four black 10-32 rackmount screws provided.



8. Congratulations! You have just completed assembling the best-looking and cost-effective 17" rackmount monitor in the world. If you have any questions or comments, please call Harry Lee, 1-866-484-2454 or e-mail to hlee@flatmonitors.com.